

Date: Wednesday, 6/28/2006 4:17:43 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY
 Job Number : 27743
 Estimate Number : 11150
 P.O. Number : N/A Part Number : D3215041
 This Issue : 6/28/2006 S.O. No. : N/A Drawing Number : D3215 REV C
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : C
 Previous Run : 26414 Material : N/A
 Due Date : 7/20/2006 Qty: 36 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : RJ 06 06 29
 Comment : Est. A 03.10.28 New Issue KJ/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 1577 to Tulmar Safety Systems

D3215-041 as per Dwg D3215

Ship to Tulmar

Certificate of Conformity is required

C 206129106

(36)

2.0 D32153 Webbing Tidy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 36.0000 Each(s)

Webbing Tidy

Qty Part Number Description Batch

1 D3215-3 Webbing Tidy B27744 B27757

3.0 D32161 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 36.0000 Each(s)

Fitting

Qty Part Number Description Batch

1 D3216-1 Fitting 2XB25881 / 34XB27758

07/14/06 C 206129106

(36)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

RJ 06 06 29

(36)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☒ DQA: ☒ Date: 26/07/26

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Wednesday, 6/28/2006 4:17:44 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 27743

Part Number: D3215041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC6

DIMENSIONAL CHECK



06-07-24 (36)

Comment: DIMENSIONAL CHECK

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 92

m.f. 06/07/24 (36)

7.0

DC

DOCUMENT CONTROL



(32)

Comment: DOCUMENT CONTROL

Inspection Level 21

06/07/26

Job Completion



06.07.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

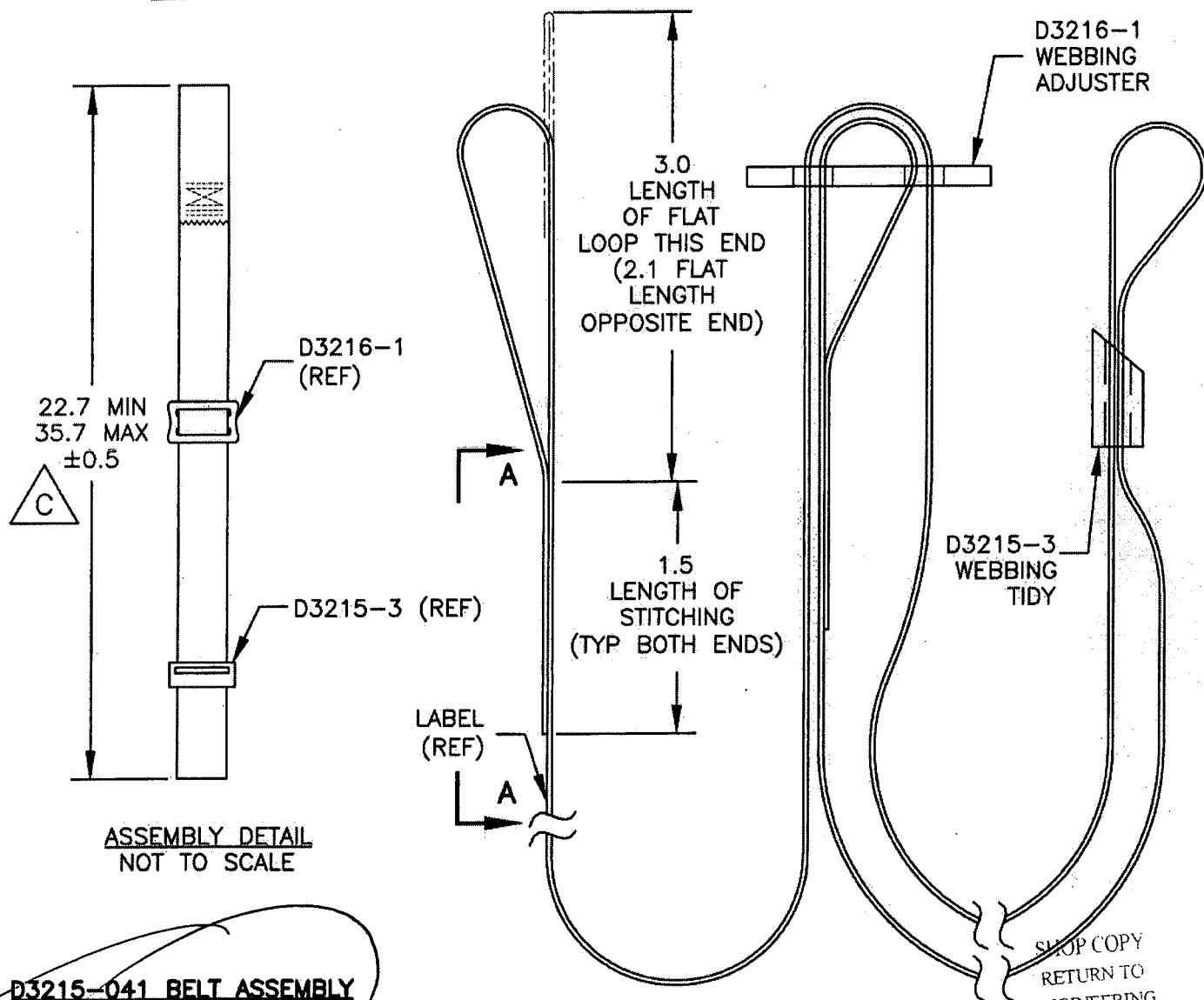
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	<i>q</i>	DRAWN BY	<i>q</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>#</i>	APPROVED	<i>#</i>	DRAWING NO. D3215 REV. C SHEET 1 OF 3
DATE	04.03.05	TITLE	BELT ASSEMBLY	SCALE NTS
A	03.09.19	NEW ISSUE		
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE		
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING		

RELEASED
04.03.08



D3215-041 BELT ASSEMBLY

- MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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WORK ORDER
NO. 27743

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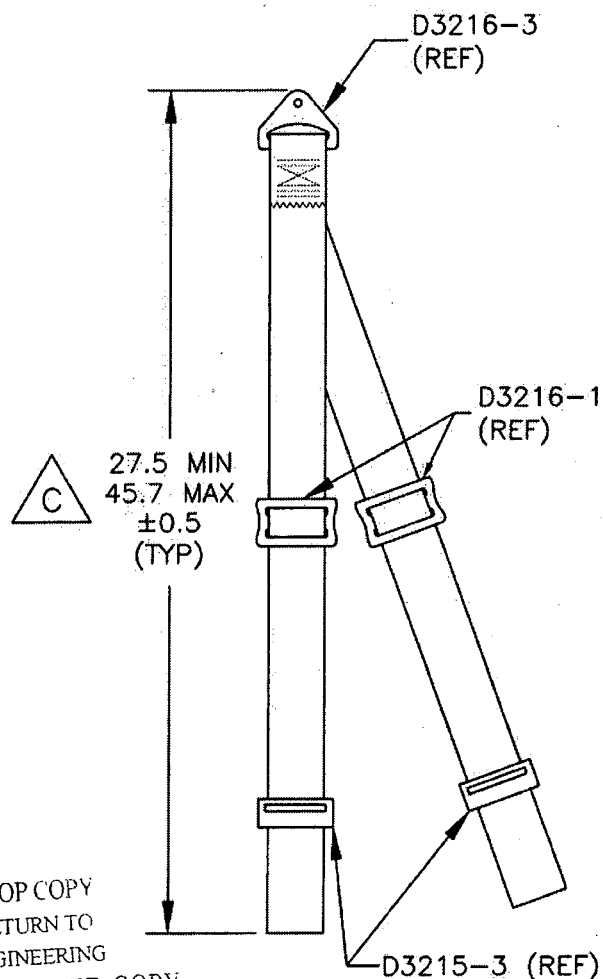
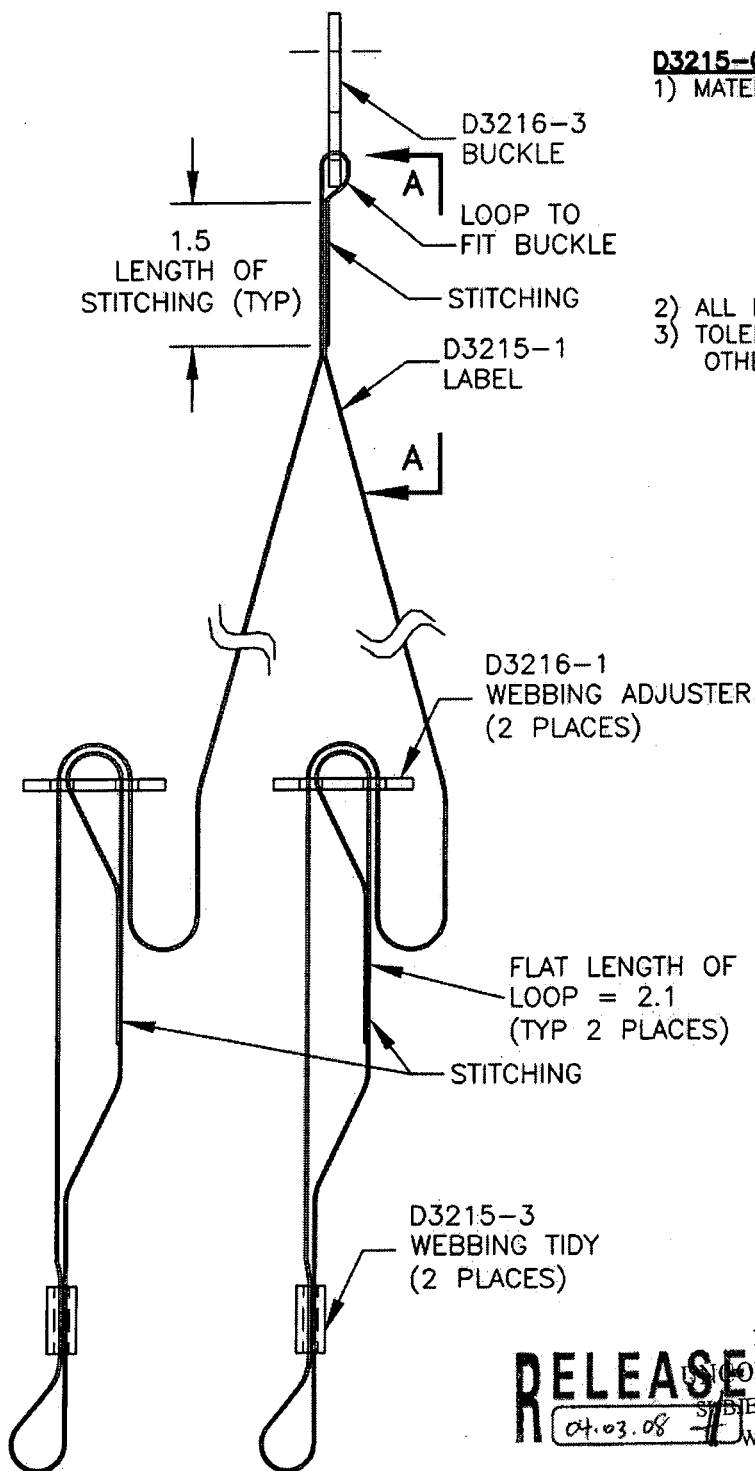
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DESIGN GP	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05	TITLE BELT ASSEMBLY		SCALE NTS

D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK
BLACK POLYESTER WEBBING,
CERTIFIED TO FAR 29.853A3,
TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3,
BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.



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04.03.08

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NO. 21743

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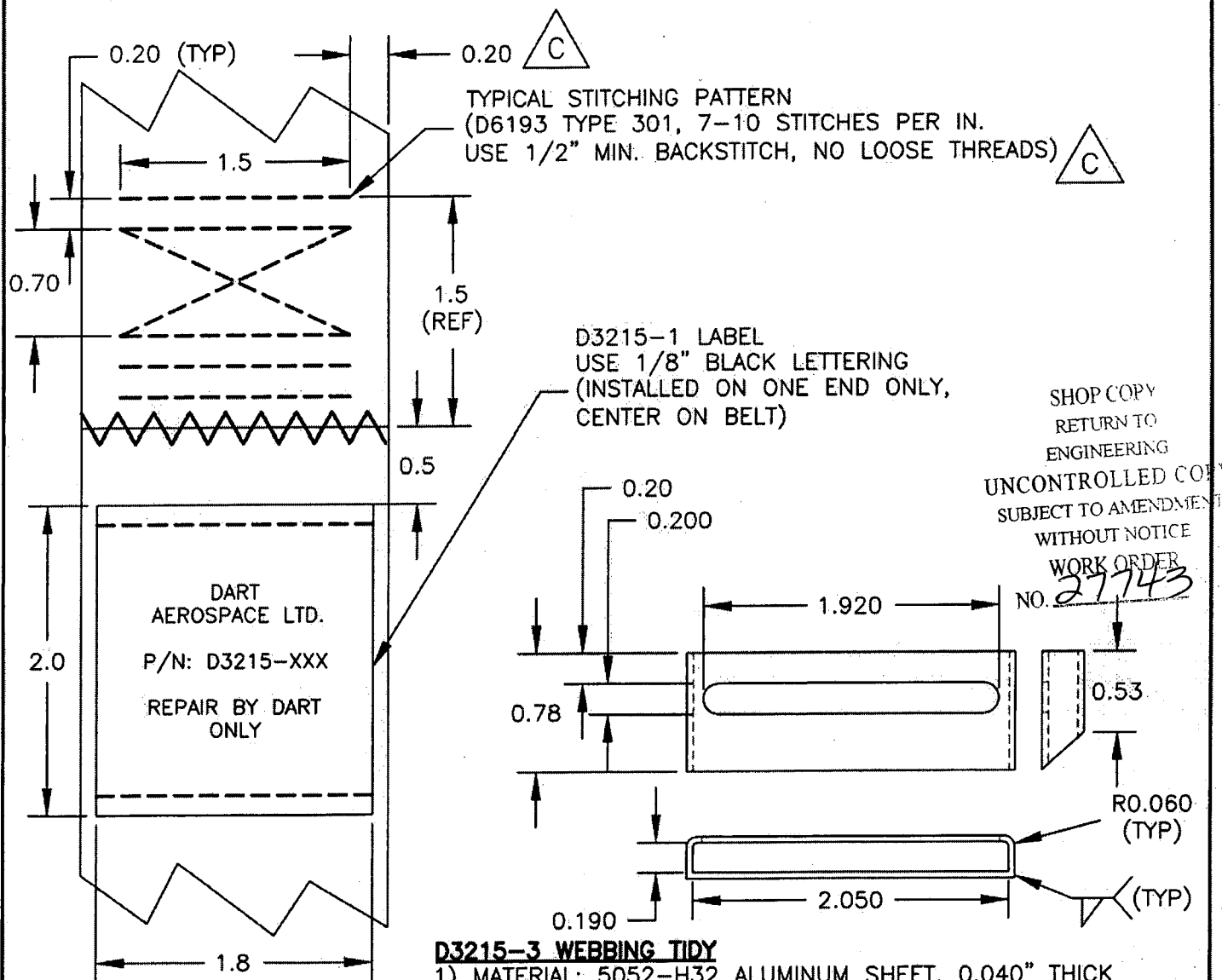
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05		TITLE HARNESS ASSEMBLY	SCALE 1:1

VIEW A-A

XXX = 041 FOR D3215-041
XXX = 043 FOR D3215-043



RELEASED
04.03.08

D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
NOTED

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Packing Slip No.

23002

Ship Date

21-Jul-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
17889	4-Jul-06	CDART100	Barney Bangs	PO00001577	Pick-Up		R92- 23002
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered	Description		

8937	36	EA	36	
Belt Ass'y,/2" wide, Black Webbing				
Drawing No: D3215-041				

Lot No: BATCH0000000015 Qty: 36

8938	8	EA	8	
Belt Ass'y,/2" wide, black Webbing				
Drawing No: D3215-043				

Lot No: BATCH0000000010 Qty: 8

W. Silman

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-23002

Ship Date

21-Jul-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
17889	4-Jul-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00001577	Pick-Up	23002	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8937	36	EA	36
Belt Ass'y, 1/2" wide, Black Webbing			
Drawing No: D3215-041			
Lot No: BATCH0000000015	Qty: 36		
8938	8	EA	8
Belt Ass'y, 1/2" wide, black Webbing			
Drawing No: D3215-043			
Lot No: BATCH0000000010	Qty: 8		

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Haliberto

Authorized Inspector

21-Jul-06

Date